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 Doehlen

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The attached chart gives the actual 1952 production and the planned 1953 production of VED Edelmetallwerk Doehlen. All amounts are in metric tons. Also included is a comparison of the 1952 and 1953 fixed delivery prices, the actual 1952 delivery prices, the actual 1952 production costs, and the anticipated 1953 production costs.

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Product	Production Costs per Unit		Total Production Costs in 1,000 DM			Production Cost		Production Time in Days	Profit or Loss		Total Profit or Loss	
	Actual 1952	Planned 1953	in 1952 at 1952 Costs	in 1953 at 1952 Costs	in 1953 at 1953 Costs	1,000 DM	Percent		per Unit in DM	in DM	in 1,000 DM	in 1,000 DM
A.												
1.	965	887	3,428	3,184	2,927	257	8.0	34	33	-	109	-
2.												
3.	208	195	1,634	302	283	19	6.2	4	-	64	-	93
4.	240	222	2,207	1,538	1,423	115	7.4	4	-	57	-	365
5.	252	207	330	53	43	10	18.8	4	233	-	49	-
6.	253	244	579	76	73	3	3.9	4	50	-	15	-
7.												
8.	307	276	363	307	276	31	10.1	10	-	122	-	122
9.	414	389	1,223	1,827	1,718	109	6.0	10	-	126	-	556
10.	343	335	111	715	699	16	2.2	10	163	-	340	-
11.	366	362	2,553	962	952	10	1.0	10	49	-	129	-
12.	505	497	975	974	959	15	1.5	10	209	-	403	-
13.	1,988	1,978	853	3,390	3,372	18	0.5	10	-	550	-	938
14.	859	847	106	159	157	2	1.3	10	79	-	15	-
15.	644	638	283	58	57	1	1.7	10	90	-	8	-
16.	6,187	5,744	1,021	1,114	1,034	80	7.2	10	-	2,722	-	490
17.												
18.	484	478	520	315	311	4	1.3	44	-	248	-	161
19.	1,022	1,018	1,010	1,093	1,090	3	0.2	44	-	600	-	642
20.	1,120	1,087	1,045	112	109	3	2.7	44	58	-	6	-
21.	1,340	1,250	639	268	250	18	6.7	44	-	490	-	98
22.	1,877	1,774	818	976	923	53	5.4	44	-	365	-	190
23.	4,944	4,783	890	2,225	2,153	72	3.2	44	-	1,808	-	814
24.	2,688	2,553	296	860	817	43	5.0	44	-	763	-	244
25.	2,695	2,097	73	566	441	125	22.1	44	-	798	-	168
26.	16,611	13,738	97	4,651	3,847	804	17.2	44	-	7,888	-	2,209
Total	-	-	-	25,725	23,914	1,811	7.0	-	-	-	1,074	7,090

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Product	Actual 1952 Production in tons	Planned 1953 Production in tons	Fixed Unit (Actual 1952)	Delivery Fixed 1952	Prices in DM Fixed 1953	1952 Production at 1952 Prices in 1,000 DM	1953 Production at 1952 Prices in 1,000 DM	1953 Production at 1953 Prices in 1,000 DM
A. COMPARABLE PRODUCTION								
(vergleibbare Warenproduktion)								
1. unalloyed construction steel	3,552	3,300	1,013	920	920	3,268	3,036	3,036
2. alloyed construction steel	7,857	1,450	94	131	131	1,029	190	190
3. unalloyed tool steel	9,197	6,410	161	165	165	1,517	1,058	1,058
4. alloyed tool steel	1,308	210	163	440	440	576	92	92
5. electric steel ingots	2,290	300	184	294	294	673	88	88
6. unalloyed construction steel	1,182	1,000	148	154	154	182	154	154
7. alloyed construction steel	2,955	4,415	206	263	263	177	1,161	1,161
8. unalloyed tool steel	324	2,035	187	498	498	161	1,038	1,038
9. light alloy tool steel	6,976	2,630	252	411	411	2,867	1,081	1,081
10. medium alloy tool steel	1,931	1,930	398	706	706	1,364	1,363	1,363
11. heavy alloy tool steel	429	1,705	519	1,428	1,428	613	2,435	2,435
12. non-corrosive steels	124	185	926	926	926	115	171	171
13. heat resistant steels	440	90	381	728	728	320	66	66
14. high-speed tool steel	165	180	3,022	3,022	3,022	499	544	544
15. Bar steel, forged								
16. unalloyed construction steel	1,075	650	215	230	230	247	150	150
17. alloyed construction steel	989	1,070	386	418	418	414	447	447
18. unalloyed tool steel	933	100	357	1,145	1,145	1,068	115	115
19. light alloy tool steel	477	200	553	760	760	363	152	152
20. medium alloy tool steel	436	520	1,249	1,409	1,409	614	733	733
21. heavy alloy tool steel	180	450	2,104	2,975	2,975	536	1,339	1,339
22. non-corrosive steels	110	320	2,382	1,790	1,790	197	573	573
23. heat resistant steels	27	210	3,836	1,299	1,299	35	273	273
24. high-speed tool steel	60	280	6,655	5,850	5,850	351	1,638	1,638
Total	-	-	-	-	-	17,786	17,897	17,897

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Product	Production Costs per Unit		Total Production Costs in 1,000 DM			Production Cost Reductions		Production Time in Days	Profit or Loss per Unit in DM	Total Profit or Loss in 1,000 DM	
	Actual 1952	Planned 1953	in 1952 at 1952 Costs	in 1953 at 1952 Costs	in 1953 at 1953 Costs	1,000 DM	Percent				
B.	-	743	-	-	223	-	-	20	357	-	107
*	-	-	-	-	-	-	-	-	-	-	-
27.	-	-	-	-	19	-	-	34	198	-	11
28.	-	349	-	-	135	-	-	34	352	-	70
29.	-	676	-	-	66	-	-	34	128	13	-
30.	-	661	-	-	17	-	-	34	214	-	4
31.	-	844	-	-	35	-	-	34	117	-	4
32.	-	1,173	-	-	181	-	-	34	1,976	-	99
33.	-	3,622	-	-	179	-	-	34	114	-	11
34.	-	1,791	-	-	146	-	-	34	390	-	39
35.	-	1,458	-	-	8,444	-	-	34	5,791	-	4,691
36.	-	10,426	-	-	-	-	-	-	-	-	-
37.	-	-	-	-	3,100	-	-	40	233	-	1,911
38.	-	378	-	-	2,513	-	-	40	158	-	1,109
39.	-	358	-	-	2,168	-	-	40	198	-	772
40.	-	556	-	-	624	-	-	40	341	-	293
41.	-	726	-	-	1,133	-	-	40	28	-	56
42.	-	872	-	-	1,443	-	-	40	331	-	430
43.	-	1,110	-	-	1,026	-	-	40	570	-	171
44.	-	3,420	-	-	2,490	-	-	40	50	-	73
45.	-	1,706	-	-	595	-	-	40	267	-	112
46.	-	1,417	-	-	4,131	-	-	40	11,363	-	2,727
47.	-	17,213	-	-	-	-	-	-	-	-	-
48.	-	-	-	-	736	-	-	32	106	-	106
49.	-	736	-	-	1,906	-	-	32	45	-	90
50.	-	953	-	-	1,818	-	-	32	1,035	-	621
51.	-	3,030	-	-	2,906	-	-	32	553	-	1,106
52.	-	1,453	-	-	-	-	-	-	-	-	-
53.	1,212	-	-	-	-	-	-	-	-	-	-
54.	-	-	-	-	-	-	-	-	-	-	-
55.	490	-	78	-	-	-	-	-	-	-	-
56.	880	-	74	-	-	-	-	-	-	-	-
57.	4,800	-	58	-	-	-	-	-	-	-	-
Total	-	-	-	-	36,034	-	-	-	-	-	969 13,637

Product	Actual 1952 Production in tons	Planned 1953 Production in tons	Fixed Unit Delivery (Actual Fixed 1952 Fixed 1953 1952)	Prices in DM Fixed 1952 Fixed 1953	1952 Production at 1952 Prices in 1,000 DM	1953 Production at 1952 Prices in 1,000 DM	1953 Production at 1953 Prices in 1,000 DM
B. NON-COMPARABLE PRODUCTION							
(nichtvergleichbare Warenproduktion)							
27. Semi-finished products, forged:							
28. unalloyed construction steel	-	55	-	151	151	-	8
29. alloyed construction steel	-	200	-	324	324	-	65
30. unalloyed tool steel	-	100	-	789	789	-	79
31. light alloy tool steel	-	20	-	630	630	-	13
32. medium alloy tool steel	-	30	-	1,056	1,056	-	32
33. heavy alloy tool steel	-	50	-	1,646	1,646	-	82
34. non-corrosive steels	-	100	-	1,680	1,680	-	168
35. heat-resistant steels	-	100	-	1,068	1,068	-	107
36. high-speed tool steel	-	810	-	4,635	4,635	-	3,754
37. Bar steel, rolled:							
38. "Massenstahl"	-	8,200	-	145	145	-	1,189
39. unalloyed construction steel	-	7,020	-	200	200	-	1,404
40. alloyed construction steel	-	3,900	-	358	358	-	1,396
41. unalloyed tool steel	-	860	-	1,067	1,067	-	918
42. light alloy tool steel	-	1,300	-	900	900	-	1,170
43. medium alloy tool steel	-	1,300	-	1,441	1,441	-	1,873
44. heavy alloy tool steel	-	300	-	2,850	2,850	-	855
45. non-corrosive steels	-	1,450	-	1,656	1,656	-	2,418
46. heat-resistant steels	-	420	-	1,150	1,150	-	483
47. high-speed tool steel	-	240	-	5,850	5,850	-	1,404
48. Semi-finished products, rolled:							
49. light alloy tool steel	-	1,000	-	630	630	-	630
50. medium alloy tool steel	-	2,000	-	998	998	-	1,996
51. heavy alloy tool steel	-	600	-	1,995	1,995	-	1,197
52. non-corrosive steels	-	2,000	-	900	900	-	1,800
53. Bessemer cast steel	272	-	1,178	-	-	320	-
54. Forged pieces:							
55. unalloyed tool steel	160	-	350	-	-	728	-
56. medium alloy tool steel	84	-	670	-	-	884	-
57. heavy alloy tool steel	12	-	3,100	-	-	310	-
Total	-	-	-	-	2,242	-	23,371

* Illegible line omitted

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